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Product Data Sheet

Aminol[™] SlideFlow 32

Slideway oil

Product description

Aminol[™] SlideFlow 32 is specially designed for the lubrication of machine tool slides, tables and feed mechanisms. It features exceptional quality base oils and special additives to offer excellent adhesive and friction properties, prevent stick-slip and ensure smooth movement.

Application

Aminol[™] SlideFlow 32 is suitable for slideways, tables, carriages, guides and all machining center applications where a tacky extreme pressure lubricant is required. It may also be used for the lubrication of headstocks, cross feeds, saddles and gearboxes.

Features & Benefits

- · Superior oxidation stability
- Exceptional adhesiveness
- High load carrying capacity
- Excellent demulsification
- Controlled frictional characteristics
- Long term rust and corrosion protection
- Multi-material capabilities

Typical Properties

Property	Unit	Test method	Typical value
ISO viscosity grade	-	-	32
Density at 15°C	g/cm3	ASTM D4052	0.872
Kinematic Viscosity at 40°C	cst	ASTM D445	32
Kinematic Viscosity at 100°C	mm2/s	ASTM D445	5.42
Viscosity Index	-	ASTM D2270	102
Flash Point (COC)	°C	ASTM D92	220

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Pour Point	°C	ASTM D97	-21
Copper Corrosion, 3h, 100°C	-	ASTM D 130	1b
Rust Preventive in the presence in water	-	ASTM D 665	pass
Water separability	-	ASTM D 7451	30
-time to 3ml emulsion	-	ASTM D 7451	30

Typical property characteristics are based on current production. Whilst future production will conform to Aminol[™] specifications, variations in these characteristics may occur.

Performance claims

- DIN 51524 Part 2
- DIN 51502 CGLP
- DIN 51517 Part 3
- ISO 19378 GA & GB
- ISO 11158 HG
- ISO 6743-4 (L-HG)
- ISO 6743-13 (L-GA
- L-GB)
- Cincinnati Milacron P-53

Health, Safety & Environment

• Health and Safety

This product is unlikely to present any significant health or safety hazard when properly used in the recommended application, and good standards of industrial and personal hygiene are maintained.

For further guidance on Product Health & Safety refer to the appropriate Safety Data Sheet which can be obtained upon request or through our website: <u>www.aminol.az</u>

• Protect the Environment

Take used oil to an authorized collection point. Do not discharge into drains, soil or water.

Available pack sizes

- 1 L Canister plastic
- 4 L Canister plastic
- 5 L Canister plastic
- 7 L Canister plastic

- 20 L Canister plastic
- 30 L Canister plastic
- 200 L Drum sheet metal
- 1000 L Container

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Storage

- We recommend to store all packages under cover.
- Where outside storage is unavoidable drums should be laid horizontally to avoid the possible ingress of water and damage to drum markings.
- Products should not be stored above 60 °C, exposed to hot sun or freezing conditions.

Notes

This data sheet and the information it contains is believed to be accurate as of the date of printing. However, no warranty or representation, express or implied, is made as to its accuracy or completeness. Data provided is based on standard tests under laboratory conditions and is given as a guide only. Users are advised to ensure that they refer to the latest version of this data sheet. It is the responsibility of the user to evaluate and use products safely, to assess suitability for the intended application and to comply with all applicable laws and regulations. Safety Data Sheets are available for all our products and should be consulted for appropriate information regarding storage, safe handling, and disposal of the product. No responsibility is taken by ALCO LLC for any damage or injury resulting from abnormal use of the material, from any failure to adhere to recommendations, or from hazards inherent in the nature of the material. All products, services and information supplied are provided under our standard conditions of sale. You should consult our sales specialists if you require any further information.

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