



Product Data Sheet

Aminol™ Hydraulic HLP 68

Hydraulic oil

Product description

Aminol™ Hydraulic HLP 68 is a premium hydraulic fluid formulated from highly refined mineral oil, enriched with a precisely balanced additive system. Specifically designed to meet the demands of high-pressure and high-output hydraulic systems, it offers enhanced performance, including increased oil life, exceptional wear protection, and excellent control over deposits in various processes

Application

- Hydraulic systems critical to deposit build-up or where sludge and deposits form with conventional products
- Hydraulic systems requiring a high load-carrying capability and anti-wear protection, and when thin oil-film corrosion protection is an asset
- Where small amounts of water are unavoidable
- Systems containing gears and bearings
- Machines employing a wide range of components using various metallurgy

Features & Benefits

- Exceptional thermal and oxidation stability
- Superior wear resistance
- Enhanced corrosion protection
- Controlled demulsibility
- Excellent anti-foam properties
- Neutral to seal materials

Typical Properties

Property	Unit	Test method	Typical value
ISO viscosity grade	-	-	68
Density at 15°C	g/cm ³	ASTM D4052	0.885
Kinematic Viscosity at 40°C	mm ² /s	ASTM D445	68
Kinematic Viscosity at 100°C	mm ² /s	ASTM D445	6.8
Viscosity Index	-	ASTM D2270	100



Flash Point (COC)	°C	ASTM D92	230
Pour Point	°C	ASTM D97	-24
Water separability	min	ASTM D1401	15
-time to 3 ml emulsion min	min	ASTM D1401	<1.0
Oxidation Stability after 1000h/TAN increase	min	ASTM D3427	1
Copper Strip Corrosion, 3 h, 100 °C	-	ASTM D130	Pass
Rust-Preventing Characteristics, A&B	-	ASTM D665	Pass

Typical property characteristics are based on current production. Whilst future production will conform to Aminol™ specifications, variations in these characteristics may occur.

Performance claims

- DIN 51524 -2
- ISO 11158 (HM)
- ISO 6743-4
- (HM)
- GB 11118.1-2011
- SAE MS 1004
- US STEEL - 126/127
- Bosch Rexroth RDE 90235
- Denison HF-0/HF-1/HF-2
- Eaton E-FDGN-TB002-E
- Fives Cincinnati P69
- ASTM D6158
- JCMAS P041 HK
- GM LS-2
- SEB 181222

Health, Safety & Environment

- **Health and Safety**

This product is unlikely to present any significant health or safety hazard when properly used in the recommended application, and good standards of industrial and personal hygiene are maintained.

For further guidance on Product Health & Safety refer to the appropriate Safety Data Sheet which can be obtained upon request or through our website: www.aminol.az

- **Protect the Environment**

Take used oil to an authorized collection point. Do not discharge into drains, soil or water.



Available pack sizes

- 1 L Canister plastic
- 4 L Canister plastic
- 5 L Canister plastic
- 7 L Canister plastic
- 20 L Canister plastic
- 30 L Canister plastic
- 200 L Drum sheet metal
- 1000 L Container

Storage

- We recommend to store all packages under cover.
- Where outside storage is unavoidable drums should be laid horizontally to avoid the possible ingress of water and damage to drum markings.
- Products should not be stored above 60 °C, exposed to hot sun or freezing conditions.

Notes

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